

# DITTY DRUM COMPANY

## CLOSURE NOTIFICATION FORM

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2 (c) (1), this is your notification of the closing method used for the containers sold to you on the attached delivery ticket or bill of lading. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. If there is any question regarding proper closing methods, contact your local Ditty Drum salesperson or manufacturing facility.

**TIGHT HEAD STEEL DRUMS AND OPEN HEAD STEEL DRUMS WITH FITTINGS**  
To close fittings, tighten with a torque wrench to the following manufacturer's recommended torques.  
Note: torque for plugs indicated in foot pounds.

### TRISURE PLUGS

PLUG SIZE	STEEL PLUGS		POLY PLUGS	
	Poly gasket	Other gasket	Poly gasket	Other gasket
3/4"	20 ft lb	12 ft lb	8 ft lb	20 ft lb
2"	30 ft lb	20 ft lb	30 ft lb	30 ft lb

### RIEKE PLUGS

PLUG SIZE	STEEL PLUGS		POLY PLUGS	
	Poly gasket	Other gasket	Poly gasket	Other gasket
3/4"	20 ft lb	15 ft lb	9 ft lb	
2"	40 ft lb	30 ft lb	20 ft lb	

### DISCLAIMERS

Tests were conducted using water for liquid containers, sand and sawdust for solid containers, or water and anti-freeze mixture for plastic drums to contain liquids. Your product may adversely affect container materials, bung threads, or closing devices. Product compatibility with the container is a shipper's responsibility.

These instructions for container closure are based upon the closure methods used to enable these containers to pass the United Nations test requirements as outlined by the UN marking on the package.

The closure recommendations do not take into account any hazards present in your facility, or the handling, filling or shipping of your product. The use of sparkless tools and proper safety equipment is recommended. Consult your supervisor for your special safety precautions.

Any containers used for packing of hazardous materials should be inspected prior to filling and shipment. Containers with obvious damage or deterioration should not be filled or shipped.