



# EP CONTAINER CORPORATION

## EP2 [KBX200] Closure Instructions

UN 11G/X/USA/1796/998 Compliance Only When All Parts of Combination Package Are Used

1. Place the \*2-Way 42"x42" Recycled Grade 'A' Standard Pallet (**Diagram 1**) on level surface. Erect the 36"x36"x36" Triple Wall Corrugated Box and fold the bottom side flaps in. (**See Figure 1**)
2. Place the box bottom down squarely onto the pallet while aligning the bottom flap parallel with the top deck boards. (**See Figure 2**)
3. Tip box onto its side. Hammer the 3 supplied 1.75" Steel Round Cap Nails into the top deck board. Hammer the first nail in the center of the flap and through third top deck board and into the center stringer. Hammer the two remaining nails through center of the first top deck board 1" from the outside edge. (**See Figure 3**)
4. Pull box upright onto the pallet. (**See Figure 4**)
5. Insert the 36"x36"x36" Triple Wall Corrugated Perimeter Liner. (**See Figure 5**)
6. Insert the 6.5mil LDPE Liner, ensuring the bottom of the liner is expanded to cover the inner box bottom. Pull the excess liner over the four edges of the top of the box approximately 18" to 24". (**See Figure 6 and 6a**)
7. Fill liner to weight capacity with hazardous material. Do not exceed the maximum allowable net weight of the package or the **Certified Package Gross Weight: 998kg or 2200lbs.**
8. Twist the liner clockwise one full turn. Secure the liner with the 15" Nylon Zip Tie approximately 8"-12" from the top of the liner. Hand tighten the zip tie until 9" of the zip tie remains. Fold the excess liner neatly onto the top of the filled liner. (**See Figure 7**)
9. Place the corrugated telescopic cover onto the box.
10. Secure the assembled box to the pallet with the 2 Poly Pre-Cut Box Straps w/ Plastic Buckles. Place the end of each strap through the fork entries of the pallet approximately 8" from the sides of the configuration. Pull the other end of the strap up and over the top of the box and cover. Tighten each strap until there 55" of excess strapping remaining and secure with the plastic buckle on top of the box. The cover should be dimpled/ crushed approximately 1/8" and the packaging configuration should be secure. (**See Figure 8 and 8a**)

**(1) 2-Way 42"x42"**

Recycled Pallet

\*See Specification Below for Details

**(1) 36"x36"x36"**

Triple Wall Corrugated Box

**(3) 1.75"**

Steel Round Cap Nails

**(1) 36"x36"x36"**

Triple Wall Corrugated Perimeter Liner

**(1) 6.5mil**

LDPE Liner

**(1)**

Corrugated Telescopic Cover

**(1) 15"**

Nylon Zip Tie

**(2)**

Poly Pre-Cut Box Straps w/ Plastic Buckles



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Fig.1



Fig.2

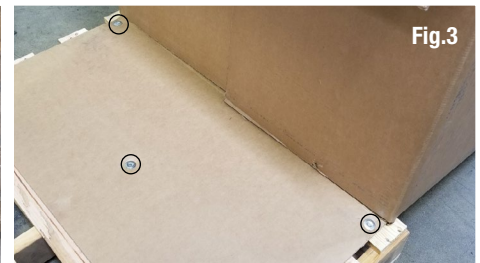


Fig.3



Fig.4

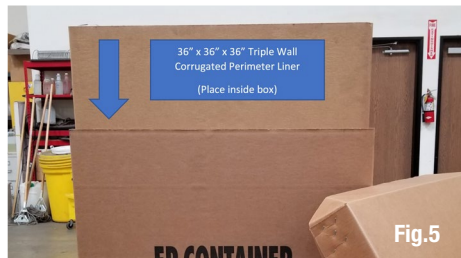


Fig.5



Fig.6



Fig.6a

Fig.8a

### PLASTIC BUCKLE DIRECTIONS




<p><b>1</b></p>  <p>Form strap end into loop and insert through buckle with cut end of strap on top as shown. Fold buckle leg over and into loop. Pull loop tight over leg.</p>	<p><b>2</b></p>  <p>Wrap strapping around package. Form another loop with end of strapping coming from the roll as shown. Insert remaining leg in loop as shown in step one.</p>	<p><b>3</b></p>  <p>When both legs are folded, the strap may be hand tightened by pulling on either strap end while firmly holding down the bottom strap.</p>
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Fig.7



Fig.8



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\*42"x42" Recycled Grade 'A' Standard Hardwood Pallet (Diagram 1)



\*Please ensure box flap edge runs parallel to the deck boards, not to the stringer

\* Box will have three total nails

\*Nails must be placed so that they hit the center stringer and top deck board (as pictured)

**CUSTOMER MAY SUPPLY PALLET IF LISTED PALLET SPECIFICATIONS ARE MET.**

### TOP DECK

<b>STYLE</b>	Deckboard
<b>TYPE</b>	Recycled Lumber
<b>NUMBER</b>	7
<b>THICKNESS</b>	0.625"
<b>WIDTH</b>	3.500"
<b>LENGTH</b>	42.000"
<b>VOLUME</b>	4.5 bd ft

### BOTTOM DECK

<b>STYLE</b>	Deckboard
<b>TYPE</b>	Recycled Lumber
<b>NUMBER</b>	3
<b>THICKNESS</b>	0.625"
<b>WIDTH</b>	3.500"
<b>LENGTH</b>	42.000"
<b>VOLUME</b>	1.9 bd ft

### STRINGERS

<b>STYLE</b>	Deckboard
<b>TYPE</b>	Recycled Lumber
<b>NUMBER</b>	3
<b>THICKNESS</b>	1.500"
<b>WIDTH</b>	3.500"
<b>LENGTH</b>	42.000"
<b>VOLUME</b>	4.6 bd ft

If any questions arise during the set up or closure of this container, please call EP Container Corp. at **(562) 282-1882** for assistance.