



EP CONTAINER CORPORATION

EP55 [KBX260] Closure Instructions

UN 4G/Y177.9/S/ Compliance Only When All Parts of Combination Package Are Used

- 1.** Erect the 22"x22"x32" Double Wall Corrugated Box and fold the bottom side flaps in. Fold the outer flaps in and secure using the following **(See Figure 1)**:
 - *H-Style: Three (3) strips – One (1) strip lengthwise over the center gap extending 3" over the edge and one (1) strip centered over each horizontal edge, widthwise extending down the corner 3".*
- 2.** Place the box bottom down squarely onto the floor or pallet. **(See Figure 2)**
- 3.** Insert the 25" x 24" x 65" 5mil LDPE Liner, ensuring the bottom of the liner is expanded to cover the inner box bottom. Pull the excess liner over the four edges of the top of the box 16" – 18". **(See Figure 3)**
- 4.** Fill liner to weight capacity with hazardous material. Do not exceed the maximum allowable net weight of the package or the **Certified Package Gross Weight: 177kg or 392lbs.** **(Figure 4)**
- 5.** Twist the liner clockwise one full turn. Secure the liner with the 15" Nylon Zip Tie 8"-12" from the top of the liner. Hand tighten the zip tie until 11" of the zip tie remains. Fold the excess liner neatly onto the top of the filled liner. **(See Figure 5)**
- 6.** Fold the top inner flaps in. Fold the top outer flaps in and secure using the following **(See Figure 6)**:
 - *H-Style: Three (3) strips – One (1) strip lengthwise over the center gap extending 3" over the edge and one (1) strip centered over each horizontal edge, widthwise extending down the corner 3".*

(1) 22"x22"x32"

Double Wall RSC Corrugated Box

(1) 5 mil

25" x 24" x 65" LDPE Liner

(1) 15"

Nylon Zip Tie

(6) 2"

Fiber Glass Reinforced Packaging Tape,
'H' Pattern



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Fig.1



Fig.2

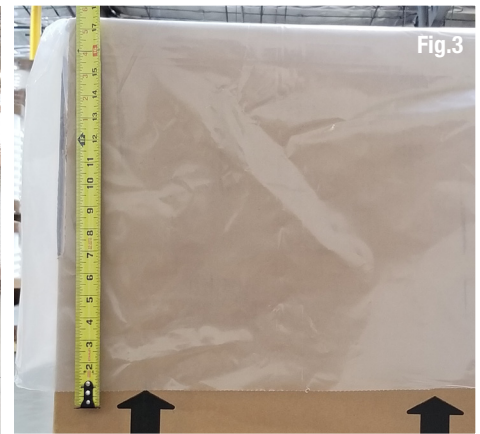


Fig.3



Fig.4



Fig.5



Fig.6

If any questions arise during the set up or closure of this container, please call EP Container Corp. at (562) 282-1882 for assistance.