



Box Assembly/Closure Instructions

EP2 (4 pieces plus liner and hardware to assemble)

Open up the outer box (the one that says EP2 on it) and lay one of the bottom flaps across the pallet. Hammer 3 nails across the bottom flap - approx 2-3 inches from the edge. Make sure one hits the center stud. Stand the box up. It will seem unsteady as only one flap will be nailed down. Insert the inner sleeve of the tri-wall, followed by the liner. When the box is filled, tie off the liner with the white tie and then secure the cap and box to the pallet with the yellow straps.

EP METERPAK (2 pieces plus liner and hardware to assemble)

Open up the outer box and lay one of the bottom flaps across the pallet. Hammer 3 nails across the bottom flap - approx 2-3 inches from the edge. Make sure one hits the center stud. Stand the box up. It will seem unsteady as only one flap will be nailed down. Insert the poly liner and fill. When the box is filled, tie off the liner with the white tie and then secure the cap and box to the pallet with the yellow straps.

EP3/FDB (1 piece plus liner and hardware to assemble)

Open up the outer box and lay one of the bottom flaps across the pallet. Hammer 3 nails across the bottom flap - approx 2-3 inches from the edge. Make sure one hits the center stud. Stand the box up. It will seem unsteady as only one flap will be nailed down. This box only has one piece. Insert the poly liner and fill. When the box is filled, tie off the liner with the white tie and then secure the cap and box to the pallet with the yellow straps.

EP4 (2 pieces plus liner and hardware to assemble)

Open up the outer box and lay one of the bottom flaps across the pallet. Hammer 3 nails across the bottom flap - approx 2-3 inches from the edge. Make sure one hits the center stud. Stand the box up. It will seem unsteady as only one flap will be nailed down. Insert the poly liner and fill. When the box is filled, tie off the liner with the white tie and then secure the cap and box to the pallet with the yellow straps.

EP55 DRUM BOX (1 piece plus liner: 2" filament tape not included)

Fold bottom flaps in and secure with 2 strands of 2" filament packaging tape. Insert 5mil liner and fill with material. Tie liner w/ white tie. Fold top flaps in and secure with 2 strands of 2" filament tape.